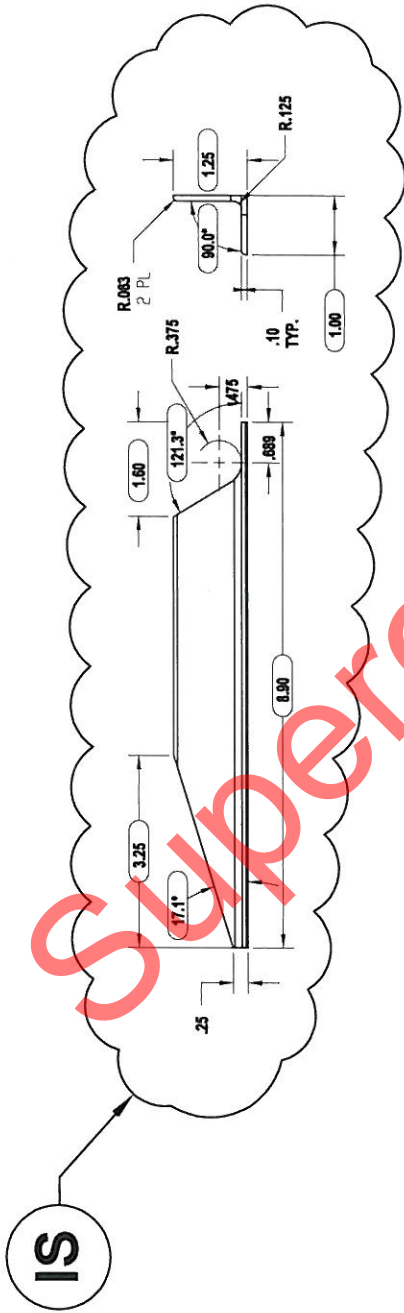
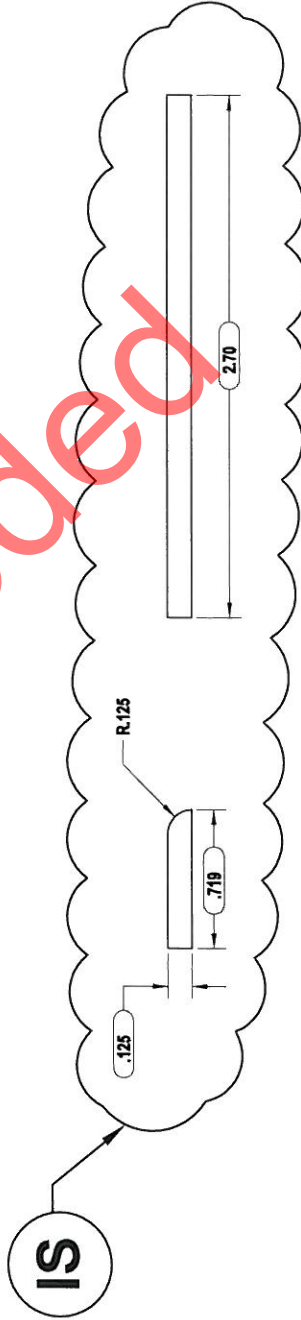


ENGINEERING CHANGE NOTICE NO. 03705			SHEET 1 OF 1	
DWG NO. 647.4200		REV: N/C	PREPARED BY B. PETERS	DATE: 11/21/12
DWG TITLE: BRACKETS				
APPROVED BY:	ENGR. <i>[Signature]</i>	MFG. <i>[Signature]</i>	QC <i>[Signature]</i>	EFF. NEXT ORDER
REASON: REVISED INSPECTION DIMENSIONS.				
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE				
EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.				





## SHEET 1, ZONE C1 - C6 IS:



## SHEET 2, ZONE C2 AND C5 IS:

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:						
<input type="checkbox"/> RFMS		<input type="checkbox"/> MDL		<input type="checkbox"/> INSTALL	<input type="checkbox"/> INSTRUC	<input type="checkbox"/> ICA
<input type="checkbox"/> BOM		<input type="checkbox"/> MAJOR		<input checked="" type="checkbox"/> MINOR		
DER REVIEW REQUIRED					<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	

ENGINEERING CHANGE NOTICE NO. 02865		SHEET 1 OF 1	
DWG NO. 647.4200	REV: N/C	PREPARED BY R. ROSANO	DATE: 05/05/10
DWG TITLE: BRACKETS		EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
APPROVED BY: 	ENG: 	EFF: CURRENT ORDER	
TRANSACTION CODES (TC): A-ADD R-REVISE C-CREATE D-DELETE		REASON: CHANGED PRETREATMENT CALLOUT, MODIFIED VIEWS, ADDED VIEW FOR CUT	

SHEET 1, ZONE A1 IS:

SHEET 1, ZONE C1-C6 IS:

NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12

2. FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK

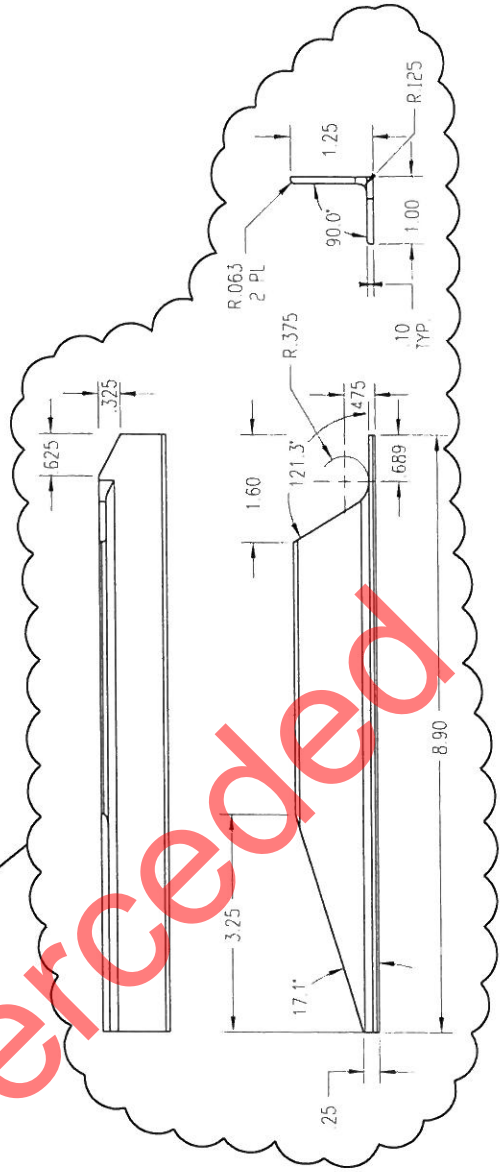
PRETREAT PR-148 ADHESION PROMOTER  
PRIME IAW MIL-P-23273 TYPE I CLASS N

3. DEBURR AND BREAK ALL SHARP EDGES

4. IDENTIFY IAW MPP-i20

IS

IS

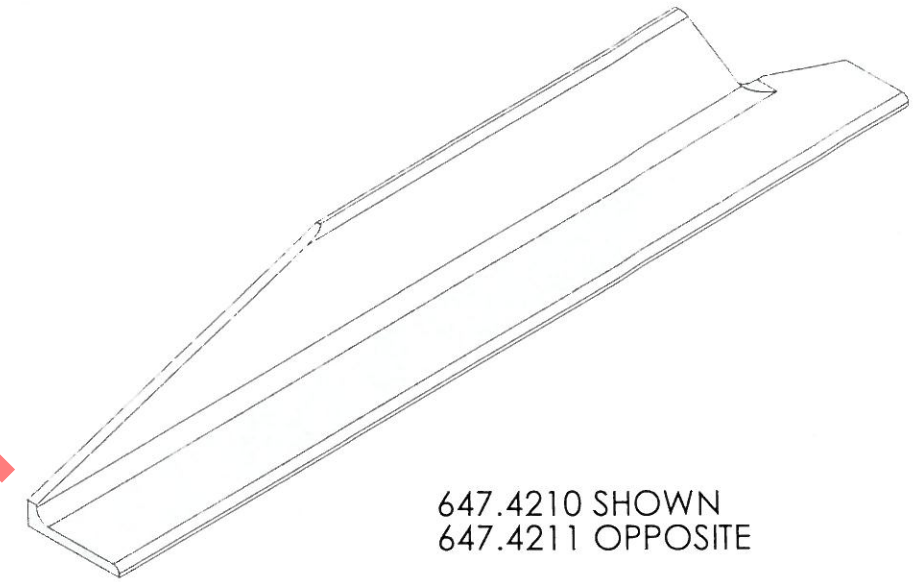


F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:						
<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRU				<input type="checkbox"/> ICA <input type="checkbox"/> BOM	CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE RELEASE PR1		N/C
N/C	INITIAL RELEASE	08/25/09	P BRAVO

NOTES: UNLESS OTHERWISE SPECIFIED

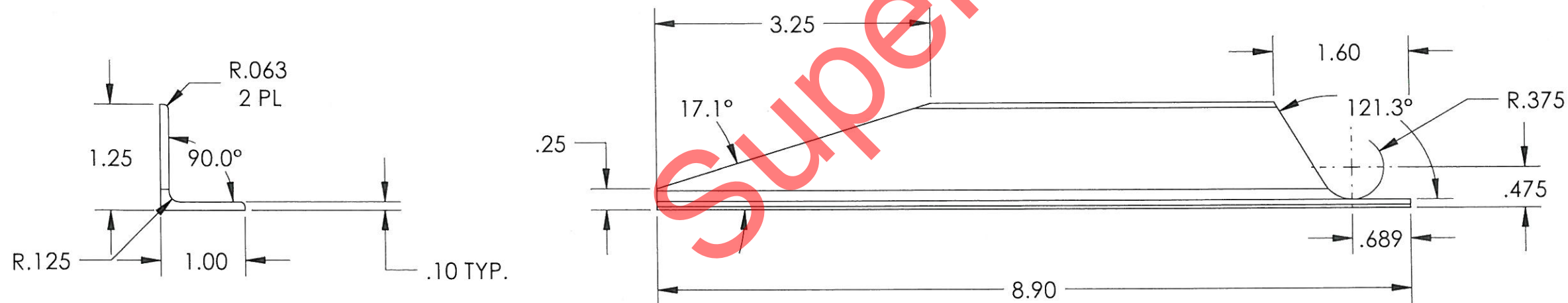
1. MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
2. FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III,  
CLASS 2, COLOR BLACK;  
CARDINAL 4860-50 PRETREATMENT PRIMER  
PRIME IAW MIL-P-23377J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120



647.4210 SHOWN  
647.4211 OPPOSITE

UNINCORPORATED ECN(s)

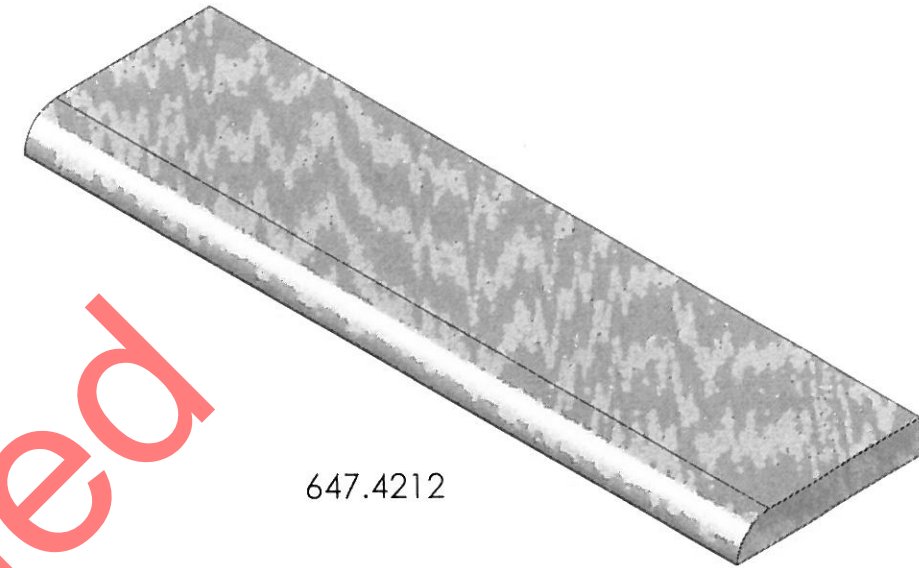
02805, 03705,



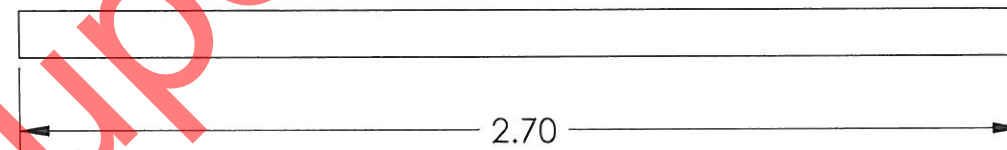
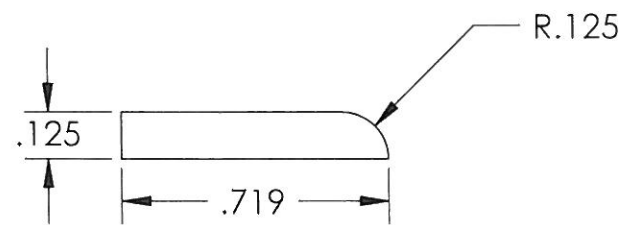
	1	3	647.4211	BRACKET RH	△	
	1	2	647.4210	BRACKET LH	△	
	1	1	647.4212	PLATE	△	△
		FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY		PARTS LIST				
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR) 08/25/09		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
647 3700		DRAWN BY R. ROSANO				
		DRAWING APPROVAL P. BRAVO 08/25/09		BRACKETS		
		CONTRACT No				
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 2 PLACE DECIMALS ± 01 3 PLACE DECIMALS ± 005 ANGLES ± 5°		SIZE B	CAGE CODE 07MZ6	DWG NO 647.4200
				SCALE NONE		REV N/C
				SHEET 1 OF 2		



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THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.



647.4212



ORIGINAL DATE (MO-DA-YR) 02/25/09		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY R. ROSANO	CHECKED BY D. BARTER		
DRAWING APPROVAL P. BRAVO 08/25/09		BRACKETS	
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± 5°		SIZE B	REV. N/C
		CAGE CODE 07MZ6	DWG. NO. 647.4200
		SCALE NONE	SHEET 2 OF 2